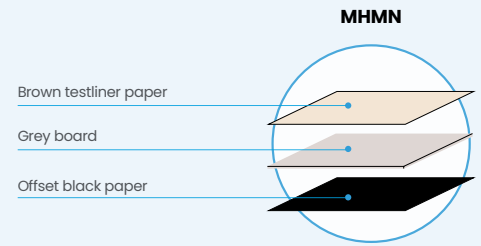




BROWN/OFFSET BLACK LINED SOLIDBOARD

(MHMN)



Quality and grammages

DOREXPACK solidboard lined with brown testliner/black offset, in sheets and cuttings.

Standard calipers:

C	G	T
0.90 mm	630 g/m ²	
1.00 mm	700 g/m ²	
1.20 mm	810 g/m ²	± 0.10 mm
1.50 mm	975 g/m ²	
1.75 mm	1,138 g/m ²	

C: Caliper | G: Grammage | T: Tolerance

Size and minimum quantities

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1,800 mm. Pallets will be hand wrapped for sizes bigger than 1,400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

Tolerance and absolute humidity

Tolerance	Length	Width	Absolute humidity	%
SHEETS	± 3.00 mm	± 1.00 mm	TARGET VALUE	7.5%
CUTTINGS	± 0.50 mm	± 0.50 mm	MAXIMUM	9%
			MINIMUM	5%

Handling

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22°C.
- The suitable relative humidity for the board is 55-65%.

Specialities

- Spines
- Rounded corners
- Grooved board

Environment and safety

- The product manufactured by IBERBOARD MILL, S.L. uses raw materials from recovered fibers, and its production process uses energy-saving techniques such as water recirculation systems, waste water treatment and cogeneration plants.
- The final product is 100% recyclable since it does not contain any substance which can interact in a negative way with the environment, such as heavy metals, bleaching agents and others. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC according to European Commission Regulation 1907/2006 REACH detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from UNE-EN-71 Safety of toys-Part 3- Migration of certain elements.
- Tests carried out on aqueous extracts of DOREXPACK® cardboard have given slightly basic pHs, higher than 7, thus giving it extra protection against the ageing process.

Certifications

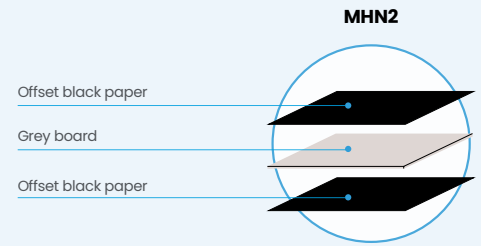
- FSC, Certified Chain of Custody system according to FSC-STD-40-004-V2 (SGSCH-COC-06671)
- PEFC, Certified Chain of Custody system according to PEFC ST 2002:2010 (PEFC/14-33-00048)





TWO SIDE BLACK LINED SOLIDBOARD

(MHN2)



Quality and grammages

DOREXPACK solidboard lined on two sides with black offset, in sheets and cuttings.

Standard calipers:

C	G	T
0.90 mm	630 g/m ²	± 0.10 mm
1.00 mm	700 g/m ²	
1.20 mm	810 g/m ²	
1.50 mm	975 g/m ²	

C: Caliper | G: Grammage | T: Tolerance

Size and minimum quantities

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1,800 mm. Pallets will be hand wrapped for sizes bigger than 1,400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

Tolerance and absolute humidity

Tolerance	Length	Width	Absolute humidity	%
SHEETS	± 3.00 mm	± 1.00 mm	TARGET VALUE	7.5%
CUTTINGS	± 0.50 mm	± 0.50 mm	MAXIMUM	9%
			MINIMUM	5%

Handling

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22°C.
- The suitable relative humidity for the board is 55-65%.

Specialities

- Spines
- Rounded corners
- Grooved board

Environment and safety

- The product manufactured by IBERBOARD MILL, S.L. uses raw materials from recovered fibers, and its production process uses energy-saving techniques such as water recirculation systems, waste water treatment and cogeneration plants.
- The final product is 100% recyclable since it does not contain any substance which can interact in a negative way with the environment, such as heavy metals, bleaching agents and others. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC according to European Commission Regulation 1907/2006 REACH detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from UNE-EN-71 Safety of toys-Part 3- Migration of certain elements.
- Tests carried out on aqueous extracts of DOREXPACK® cardboard have given slightly basic pHs, higher than 7, thus giving it extra protection against the ageing process.

Certifications

- FSC, Certified Chain of Custody system according to FSC-STD-40-004-V2 (SGSCH-COC-06671)
- PEFC, Certified Chain of Custody system according to PEFC ST 2002:2010 (PEFC/14-33-00048)

