



**BROWN/OFFSET WHITE LINED SOLIDBOARD**

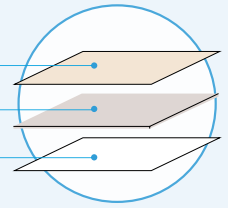
**(MHMB)**

**MHMB**

Brown testliner paper

Grey board

White offset paper



**Quality and grammages**

DOREXPACK solidboard lined with brown testliner/white offset, in sheets and cuttings.

Standard calipers:

C	G	T
0.90 mm	630 m <sup>2</sup>	
1.00 mm	700 m <sup>2</sup>	
1.20 mm	810 m <sup>2</sup>	+ - 0.10 mm
1.50 mm	975 m <sup>2</sup>	
1.75 mm	1,138 m <sup>2</sup>	

C: Caliper | G: Grammage | T: Tolerance

**Size and minimum quantities**

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1,800 mm. Pallets will be hand wrapped for sizes bigger than 1,400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

**Tolerance and absolute humidity**

Tolerance	Length	Width	Absolute humidity	%
SHEETS	± 3.00 mm	± 1.00 mm	TARGET VALUE	7.5%
CUTTINGS	± 0.50 mm	± 0.50 mm	MAXIMUM	9%
			MINIMUM	5%

**Handling**

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22°C.
- The suitable relative humidity for the board is 55-65%.

---

## Specialities

- Spines
- Rounded corners
- Grooved board

---

## Environment and safety

- The product manufactured by IBERBOARD MILL, S.L. uses raw materials from recovered fibers, and its production process uses energy-saving techniques such as water recirculation systems, waste water treatment and cogeneration plants.
- The final product is 100% recyclable since it does not contain any substance which can interact in a negative way with the environment, such as heavy metals, bleaching agents and others. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC according to European Commission Regulation 1907/2006 REACH detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from UNE-EN-71 Safety of toys-Part 3- Migration of certain elements.
- Tests carried out on aqueous extracts of DOREXPACK® cardboard have given slightly basic pHs, higher than 7, thus giving it extra protection against the ageing process.

---

## Certifications

- FSC, Certified Chain of Custody system according to FSC-STD-40-004-V2 (SGSCH-COC-06671)
- PEFC, Certified Chain of Custody system according to PEFC ST 2002:2010 (PEFC/14-33-00048)





**TWO SIDE WHITE LINED SOLIDBOARD**

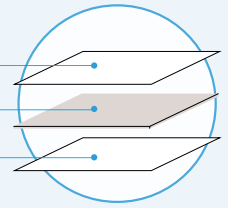
(MHB2)

MHB2

Offset white paper

Grey board

Offset white paper



**Quality and grammages**

DOREXPACK solidboard lined on two sides with white offset, in sheets and cuttings.

Standard calipers:

C	G	T
0.90 mm	630 g/m <sup>2</sup>	± 0.10 mm
1.00 mm	700 g/m <sup>2</sup>	
1.20 mm	810 g/m <sup>2</sup>	
1.50 mm	975 g/m <sup>2</sup>	

C: Caliper | G: Grammage | T: Tolerance

**Size and minimum quantities**

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1,800 mm. Pallets will be hand wrapped for sizes bigger than 1,400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

**Tolerance and absolute humidity**

Tolerance	Length	Width	Absolute humidity	%
SHEETS	± 3.00 mm	± 1.00 mm	TARGET VALUE	7.5%
CUTTINGS	± 0.50 mm	± 0.50 mm	MAXIMUM	9%
			MINIMUM	5%

**Handling**

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22°C.
- The suitable relative humidity for the board is 55-65%.

---

## Specialities

- Spines
- Rounded corners
- Grooved board

---

## Environment and safety

- The product manufactured by IBERBOARD MILL, S.L. uses raw materials from recovered fibers, and its production process uses energy-saving techniques such as water recirculation systems, waste water treatment and cogeneration plants.
- The final product is 100% recyclable since it does not contain any substance which can interact in a negative way with the environment, such as heavy metals, bleaching agents and others. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC according to European Commission Regulation 1907/2006 REACH detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from UNE-EN-71 Safety of toys-Part 3- Migration of certain elements.
- Tests carried out on aqueous extracts of DOREXPACK® cardboard have given slightly basic pHs, higher than 7, thus giving it extra protection against the ageing process.

---

## Certifications

- FSC, Certified Chain of Custody system according to FSC-STD-40-004-V2 (SGSCH-COC-06671)
- PEFC, Certified Chain of Custody system according to PEFC ST 2002:2010 (PEFC/14-33-00048)

