



**TWO SIDE BROWN LINED SOLIDBOARD**

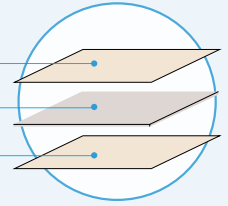
**(MHM2)**

**MHM2 (MHM2ENC\*)**

Brown testliner paper

Solidboard

Brown testliner paper



\*Hard sized core MHM2ENC available on demand.

**Quality and grammages**

DOREXPACK solidboard lined on two sides with brown testliner, in sheets and cuttings.

MHM2ENC with hard sized core available on request.

Standard calipers:

C	G	T
0.70 mm	525 m <sup>2</sup>	
0.80 mm	560 m <sup>2</sup>	
0.90 mm	630 m <sup>2</sup>	
1.00 mm	700 m <sup>2</sup>	± 0.10 mm
1.10 mm	770 m <sup>2</sup>	
1.20 mm	780 m <sup>2</sup>	
1.50 mm	975 m <sup>2</sup>	

C: Caliper | G: Grammage | T: Tolerance

**Size and minimum quantities**

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1,800 mm. Pallets will be hand wrapped for sizes bigger than 1,400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

**Tolerance and absolute humidity**

Tolerance	Length	Width
SHEETS	± 3.00 mm	± 1.00 mm
CUTTINGS	± 0.50 mm	± 0.50 mm

Absolute humidity	%
TARGET VALUE	7.5%
MAXIMUM	9%
MINIMUM	5%

COBB 60*	
TARGET	35 g/m <sup>2</sup>
GUARANTEED	50 g/m <sup>2</sup>

## Handling

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22°C.
- The suitable relative humidity for the board is 55-65%.

## Environment and safety

- The product manufactured by IBERBOARD MILL, S.L. uses raw materials from recovered fibers, and its production process uses energy-saving techniques such as water recirculation systems, waste water treatment and cogeneration plants.
- The final product is 100% recycled and recyclable since it does not contain any substance which can interact in a negative way with the environment, such as heavy metals, bleaching agents and others. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC according to European Commission Regulation 1907/2006 REACH detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from UNE-EN-71 Safety of toys-Part 3- Migration of certain elements.
- Tests carried out on aqueous extracts of DOREXPACK® cardboard have given slightly basic pHs, higher than 7, thus giving it extra protection against the ageing process.

## Certifications

- FSC, Certified Chain of Custody system according to FSC-STD-40-004-V2 (SGSCH-COC-06671)
- PEFC, Certified Chain of Custody system according to PEFC ST 2002:2010 (PEFC/14-33-00048)
- Food contact
  - European Parliament and Council Regulation (EC) 1935/2004/on materials and articles intended to come into contact with food.
  - Commission Regulation (EC) N° 2023/2006 good manufacturing practice for materials intended to come in contact with Food.
  - BfR (of Federal Institute for Risk Assessment) Recommendation n°XXXVI as 01.04.2022 for paper and board for food contact.





**BROWN/COATED WHITE LINED SOLIDBOARD**

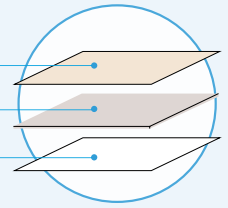
**(MHEM)**

**MHEM (MHEMENC\*)**

Brown testliner paper

Solidboard

White coated paper



\*Hard sized core MHEMENC available on demand.

**Quality and grammages**

DOREXPACK solidboard lined with brown testliner/coated white, in sheets and cuttings.

MHEMENC with hard sized core available on request.

Standard calipers:

C	G	T
0.70 mm	525 m <sup>2</sup>	
0.80 mm	600 m <sup>2</sup>	+ - 0.10 mm
0.90 mm	630 m <sup>2</sup>	

C: Caliper | G: Grammage | T: Tolerance

**Size and minimum quantities**

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1800 mm. Pallets will be hand wrapped for sizes bigger than 1400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

**Tolerance and absolute humidity**

Tolerance	Length	Width	Absolute humidity	%
SHEETS	± 3.00 mm	± 1.00 mm	TARGET VALUE	7.5%
CUTTINGS	± 0.50 mm	± 0.50 mm	MAXIMUM	9%
			MINIMUM	5%
	COBB 60°			
TARGET	35 g/m <sup>2</sup>			
GUARANTEED	50 g/m <sup>2</sup>			

**Handling**

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22°C.
- The suitable relative humidity for the board is 55-65%.

## Environment and safety

- The product manufactured by IBERBOARD MILL, S.L. uses raw materials from recovered fibers, and its production process uses energy-saving techniques such as water recirculation systems, waste water treatment and cogeneration plants.
- The final product is 100% recyclable since it does not contain any substance which can interact in a negative way with the environment, such as heavy metals, bleaching agents and others. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC according to European Commission Regulation 1907/2006 REACH detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from UNE-EN-71 Safety of toys-Part 3- Migration of certain elements.
- Tests carried out on aqueous extracts of DOREXPACK® cardboard have given slightly basic pHs, higher than 7, thus giving it extra protection against the ageing process.

## Certifications

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## WHITELINER/BROWN LINED SOLIDBOARD

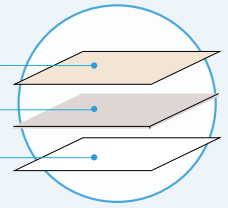
(MHMD)

MHMD (MHMDENC\*)

Brown testliner paper

Solidboard

White liner paper



\*Hard sized core MHMDENC available on demand.

## Quality and grammages

DOREXPACK solidboard lined with brown testliner/white testliner, in sheets and cuttings.

MHMDENC with hard sized core available on request.

Standard calipers:

C	G	T
0.90 mm	630 m <sup>2</sup>	
1.00 mm	720 m <sup>2</sup>	+ - 0.10 mm
1.10 mm	792 m <sup>2</sup>	
1.20 mm	840 m <sup>2</sup>	

C: Caliper | G: Grammage | T: Tolerance

## Size and minimum quantities

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1,800 mm. Pallets will be hand wrapped for sizes bigger than 1,400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

## Tolerance and absolute humidity

Tolerance	Length	Width	Absolute humidity	%
SHEETS	± 3.00 mm	± 1.00 mm	TARGET VALUE	7.5%
CUTTINGS	± 0.50 mm	± 0.50 mm	MAXIMUM	9%
			MINIMUM	5%
	COBB 60*			
TARGET	35 g/m <sup>2</sup>			
GUARANTEED	50 g/m <sup>2</sup>			

## Handling

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
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