



TWO SIDE COATED WHITE LINED SOLIDBOARD

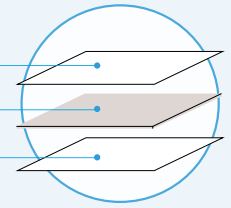
(MHE2)

MHE2 (MHE2ENC*)

White lined solidboard

Solidboard

White lined solidboard



*Hard sized core MHE2ENC available on demand.

Quality and grammages

DOREXPACK two side coated white lined solidboard, in sheets and cuttings.

MHE2ENC with hard sized core available on request.

Standard calipers:

C	G	T
0.70 mm	560 m ²	
0.80 mm	640 m ²	
0.90 mm	720 m ²	
1.00 mm	800 m ²	+ - 0.10 mm
1.20 mm	870 m ²	
1.50 mm	1,035 m ²	
1.75 mm	1,208 m ²	
2.00 mm	1,380 m ²	

C: Caliper | G: Grammage | T: Tolerance

Size and minimum quantities

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1,800 mm. Pallets will be hand wrapped for sizes bigger than 1,400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

Tolerance and absolute humidity

Tolerance	Length	Width
SHEETS	± 3.00 mm	± 1.00 mm
CUTTINGS	± 0.50 mm	± 0.50 mm

	COBB 60°
TARGET	35 g/m ²
GUARANTEED	50 g/m ²

Absolute humidity	%
TARGET VALUE	7.5%
MAXIMUM	9%
MINIMUM	5%

Handling

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22°C.
- The suitable relative humidity for the board is 55-65%.

Environment and safety

- The product manufactured by IBERBOARD MILL, S.L. uses raw materials from recovered fibers, and its production process uses energy-saving techniques such as water recirculation systems, waste water treatment and cogeneration plants.
- The final product is 100% recyclable since it does not contain any substance which can interact in a negative way with the environment, such as heavy metals, bleaching agents and others. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC according to European Commission Regulation 1907/2006 REACH detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from UNE-EN-71 Safety of toys-Part 3- Migration of certain elements.
- Tests carried out on aqueous extracts of DOREXPACK® cardboard have given slightly basic pHs, higher than 7, thus giving it extra protection against the ageing process.

Certifications

- FSC, Certified Chain of Custody system according to FSC-STD-40-004-V2 (SGSCH-COC-06671)
- PEFC, Certified Chain of Custody system according to PEFC ST 2002:2010 (PEFC/14-33-00048)
- Food contact
 - European Parliament and Council Regulation (EC) 1935/2004/on materials and articles intended to come into contact with food.
 - Commission Regulation (EC) N° 2023/2006 good manufacturing practice for materials intended to come in contact with Food.
 - BfR (of Federal Institute for Risk Assessment) Recommendation n°XXXVI as 01.04.2022 for paper and board for food contact.





BROWN/COATED WHITE LINED SOLIDBOARD

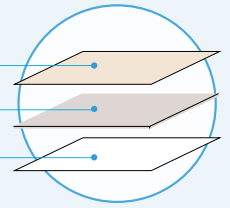
(MHEM)

MHEM (MHEMENC*)

Brown testliner paper

Solidboard

White coated paper



*Hard sized core MHEMENC available on demand.

Quality and grammages

DOREXPACK solidboard lined with brown testliner/coated white, in sheets and cuttings.

MHEMENC with hard sized core available on request.

Standard calipers:

C	G	T
0.70 mm	525 m ²	
0.80 mm	600 m ²	+ - 0.10 mm
0.90 mm	630 m ²	

C: Caliper | G: Grammage | T: Tolerance

Size and minimum quantities

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1800 mm. Pallets will be hand wrapped for sizes bigger than 1400 mm.

	M		MOQ
	MIN	MAX	
SHEETS	600 x 600 mm	1,400 x 1,400 mm	3,000 Kg
CUTTINGS	80 x 125 mm	700 x 1,180 mm	2,000 Kg

M: Dimensions | MIN: Minimum | MAX: Maximum | MOQ: Minimum quantities (standard grammage)

Tolerance and absolute humidity

Tolerance	Length	Width	Absolute humidity	%
SHEETS	± 3.00 mm	± 1.00 mm	TARGET VALUE	7.5%
CUTTINGS	± 0.50 mm	± 0.50 mm	MAXIMUM	9%
			MINIMUM	5%
	COBB 60°			
TARGET	35 g/m ²			
GUARANTEED	50 g/m ²			

Handling

- The board must be kept in its packaging until it is used.
- Before using the board, allow it to acclimatize in the same site where it is to be handled or 1 or 2 days.
- To guarantee the stability of the board, make sure that you place it away from heat (heating systems) and drafts (air conditioners).
- Once manipulation of the board is completed, it is recommendable to protect it with some plastic cover.
- The suitable temperature for the board is between 18 and 22°C.
- The suitable relative humidity for the board is 55-65%.

Environment and safety

- The product manufactured by IBERBOARD MILL, S.L. uses raw materials from recovered fibers, and its production process uses energy-saving techniques such as water recirculation systems, waste water treatment and cogeneration plants.
- The final product is 100% recyclable since it does not contain any substance which can interact in a negative way with the environment, such as heavy metals, bleaching agents and others. Once the product has been used, it can be recovered and becomes raw material for papermaking.
- No SVHC according to European Commission Regulation 1907/2006 REACH detected exceeding 0.1% (w/w).
- The final product is in conformity to the established requirements from UNE-EN-71 Safety of toys-Part 3- Migration of certain elements.
- Tests carried out on aqueous extracts of DOREXPACK® cardboard have given slightly basic pHs, higher than 7, thus giving it extra protection against the ageing process.

Certifications

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COATED WHITE/WHITELINER SOLIDBOARD

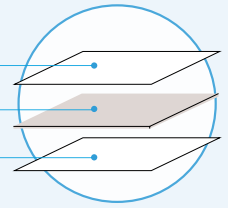
(MHED)

MHED (MHEDENC*)

Coated white paper

Grey board

Whiteline solidboard



*MHEDENC with hard sized core available on request.

Quality and grammages

DOREXPACK two side coated white lined solidboard, in sheets and cuttings.

MHEDENC with hard sized core available on request.

Standard calipers:

C	G
0.90 mm	630 m ²
1.00 mm	750 m ²
1.10 mm	825 m ²
1.20 mm	900 m ²

C: Caliper | G: Grammage

Size and minimum quantities

The trim must always be between 1,760 mm and 1,800 mm.

Maximum length 1,800 mm. Pallets will be hand wrapped for sizes bigger than 1,400 mm.

	M		MOQ
	MIN	MAX	
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